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voestalpine
ONE STEP AHEAD.

 **BÖHLER**

AEROSPACE MATERIALS

**BÖHLER High Performance Materials
for the aerospace industry**

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BÖHLER France, a division of voestalpine High Performance Metals France SAS, focuses on technologically demanding products and is your reliable partner certified to ISO 9001 & AS 9120.



voestalpine High Performance Metals France SAS

voestalpine BÖHLER Edelstahl

YOUR MOST RELIABLE PARTNER IN THE AEROSPACE INDUSTRY
BÖHLER special materials for the aerospace industry

YOUR PRODUCTS FOR THE ULTIMATE IN SAFETY
bar steel rolled, rolled wire, bar steel forged

MATERIALS

selection according to BS, selection according to DIN, selection according to AMS

EXPERTISE IN ALL MATERIAL MATTERS

main system approvals, laboratory approvals, NDT approvals

1

METALLURGICAL COMPETENCE SINCE 1870
BÖHLER AMPO

1

TRENDSETTING TECHNOLOGIES FOR HIGHEST METALLURGICAL PERFORMANCE

1

voestalpine BÖHLER Bleche

QUALITY IS BEARING A NAME
single rolled sheets, plates and blanks for the aerospace industry

1

THE DISTINCT ADVANTAGE – CROSS-ROLLING

state of the art technology and expertise to produce premium materials

1

SPECIAL ALLOYS AND TITANIUM

grades, standards, customer specifications & approvals

1

APPROVALS

system approvals, process approvals, customer approvals

1

TAILOR MADE

dimensions, finish, order quantities

1





SPECIAL
MATERIALS
AEROSPACE

YOUR MOST RELIABLE PARTNER IN THE AEROSPACE INDUSTRY

voestalpine BÖHLER Edelstahl



YOUR PRODUCTS FOR THE ULTIMATE SAFETY

BAR STEEL rolled		
round	12.5 – 150 mm (0.49 – 5.91")	
square	15 – 130 mm (0.59 – 5.12")	
flat	width	thickness
	15 – 60 mm (0.59 – 2.36")	5 – 41 mm (0.20 – 1.61")
	60 – 200 mm (2.36 – 7.87")	5 – 86 mm (0.20 – 3.39")
	100 – 300 mm (3.94 – 11.81")	15 – 80 mm (0.59 – 3.15")

ROLLED WIRE	
rolled (dia.)	5.0 – 13.5 mm (0.20 – 0.53")
drawn (dia.)	1.0 – 12.0 mm (0.04 – 0.47")
precision shaped round	1.0 – 28.0 mm (0.04 – 1.10")
precision shaped flat	0.5 – 40.0 mm ² (0.00078 – 0.062 sq.in.)

BAR STEEL forged		
round	110 – 1200 mm (4.33 – 47.24")	
square	90 – 1200 mm (3.54 – 47.24")	
flat	width	thickness
	120	50 mm minimum (4.72 – 1.97" minimum)
	1600	1000 mm maximum (62.99 – 39.37" maximum)

Ratio width/thickness maximum 10:1

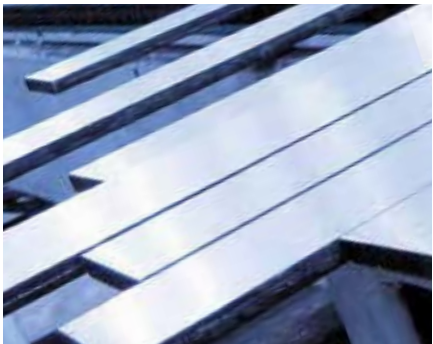
- Surface condition**
- » blasted / milled / peeled / turned
 - » peeled and polished
 - » belt grinded
 - » ground and polished



Flat steel - blasted



Flat steel - milled



Flat steel - precision ground



Bar steel - ground with bevelled ends



Bar steel - peeled - polished



Bar steel - peeled + ground

MATERIALS

SPECIAL NOTES

DFARS:
DFARS 252.225.7014: Clause c1, DFARS 225.872

Buy American:
Austria is listed as a qualified country in DFARS 225.872-1, 252.225-7012 because the United States and Austria have signed reciprocal defense procurement MoU. Austrian material may be used in „Buy America“ applications where the total value of Austrian material is less than 50% of the value of the component.
voestalpine BOHLER Edelstahl is an eligible supply source according to DFARS 252.225-7009.

SELECTION ACCORDING TO BS

BS	BÖHLER grade	Market grade	Melting route	UNS	ASTM	Others	Industry specifications
S80	BÖHLER N352S1	431	EAf			Z15Cn17-03	
S82	BÖHLER E108		EAf or EAf-VAR			EN2767 16NCD17	Liebherr LAT 1-9043
S156							
S97	BÖHLER V141		EAf				Bombardier EMCM-001-1013
S140							
S154							
S98	BÖHLER V118S1		EAf			~40NiMoCr10-5	Bombardier EMCM-001-1013
S99							
S130	BÖHLER A750		EAf			X5CrNiNb18-10 Z6CNNb1810	Airbus ZBF1109, ZBF301438 Boeing DMS QPL 2201
S132	BÖHLER V358	E40CDV12	EAf-VAR			E40CDV12	
S151	BÖHLER T552	Jethete	EAf				Rolls Royce MSRR 6502 Snecma DMD 0235-20, DMD 0237-20
S162	BÖHLER V250AMS	Maraging250	VIM-VAR			EZ2NKD18-8-5	Liebherr LAT 1-9018
S162	BÖHLER V250	Maraging250	VIM-VAR			X2NiCoMo18-8-5	Messier Dowty MAT102

Grades on stock
* Specific customer approval for a specific size or product range

SELECTION ACCORDING
TO DIN

WL	BÖHLER grade	Market grade	Melting route	UNS	ASTM	Others	Industry specifications
1.3544 1.4125	<div><div>BÖHLER</div><div>N695</div><div></div></div>	440C	EAF or EAF-VAR	S44004		X105CrMo17 X102CrMo17 Z100CD17	
1.3551 ~	<div><div>BÖHLER</div><div>R250</div><div></div></div>	M50	VIM-VAR			E80DCV40	GE C50TF56* P&W PWA793*,CPW 378* Snecoma DMD119-20*
1.4044	<div><div>BÖHLER</div><div>N352</div><div></div></div>	431	EAF			Z15Cn17-03	Airbus ZBF1109 ; IPSWL1.4044.6 Liebherr LAT1-9070 Cl.A Cond.2
1.4108	<div><div>BÖHLER</div><div>N360</div><div></div></div>	X30	EAF-ESR			X30CrMoN15-1	FAG FL-LA2486 1SX
1.4534	<div><div>BÖHLER</div><div>N709</div><div></div></div>	13-8 Mo	VIM-VAR	S13800	A564	EZ3CNDa 13-8 X3CrNiMoAl13-8-2 EN 3357 EN 3358	Airbus ZBF1109, ZBF301438, IPSWL1.4534.4-01, ABS 5442C, ABS 5259A, IPS 01-04-004 Bombardier EMCM-001-1013 Liebherr LAT1-9048
1.4542	<div><div>BÖHLER</div><div>N700</div><div></div></div>	17-4 PH	EAF	S17400	A564	Z6CNU17.04 X5CrNiCuNb17 4 4	Boeing DMS QPL 2201, AMS 5643 P&W CPW-S-5643 Snecoma DMD 229-20*
1.4545	<div><div>BÖHLER</div><div>N701</div><div></div></div>	15-5 PH	EAF-VAR	S15500	A564	EZ5CNU15.15 X5CrNiCu15.05 EN 2815 EN 2817	Airbus/Eurocopter ASNA 3294, ASNA 3297, ASNA 6116, ABS 5750*, ABS 5455*, IPS 01-04-003-02* Aircelle HMMDM0022 Boeing D1 4426 (PC660)* Bombardier EMCM-001-1013 Goodrich_AMS5659* Liebherr LAT 1-9037
1.4546	<div><div>BÖHLER</div><div>A750</div><div></div></div>		EAF			X5CrNiNb18-10 Z6CNNb1810	Airbus ZBF1109, ZBF301438 Boeing DMS QPL 2201
1.4548	<div><div>BÖHLER</div><div>N700</div><div></div></div>	17-4 PH	EAF-VAR		A564	EZ6CNU17.04 X5CrNiCuNb17 4 4	Airbus ZBF1109, ZBF301438 ; IPSWL1.4548 Alenia P19X316
1.4594	<div><div>BÖHLER</div><div>T670</div><div></div></div>	520B	EAF	S45000		S143, S144	
1.4939	<div><div>BÖHLER</div><div>T552</div><div></div></div>	Jethete	EAF or EAF-ESR	S64152		Z12CNDV12	GE C50TF68 Snecoma DMD 0242-20 Turbomeca AMS5719*
1.4943 1.4944	<div><div>BÖHLER</div><div>T200SA</div><div></div></div>	A286	EAF-ESR	S66286		EnZ6NCT25 EN2303	Rolls Royce MSRR 6532
1.4944	<div><div>BÖHLER</div><div>T200</div><div></div></div>	A286	EAF-ESR	S66286		EnZ6NCT25 EN2303	Snecoma DMD 0274-22 Turbomeca AMS 5732*, MSRR 6688* Rolls Royce MSRR 6531
1.6354	<div><div>BÖHLER</div><div>V300</div><div></div></div>	Maraging 300	VIM-VAR			EZ2NKD18 ~X2NiCoMo18-9-5	
1.6359	<div><div>BÖHLER</div><div>V250</div><div></div></div>	Maraging 250	VIM-VAR			X2NiCoMo18-8-5	Messier Dowty MAT102
1.6604	<div><div>BÖHLER</div><div>V145</div><div></div></div>	30CND8	EAF			30CND8 30CrNiMo8	Airbus ZBF1109, ZBF301438
1.6722	<div><div>BÖHLER</div><div>E108</div><div></div></div>		EAF or EAF-VAR			EN2767 16NCD17	Liebherr LAT 1-9043
1.6745	<div><div>BÖHLER</div><div>V118S1</div><div></div></div>		EAF			~40NiMoCr10-5	Bombardier EMCM-001-1013
1.7734 1.7736	<div><div>BÖHLER</div><div>V354</div><div></div></div>	15CDV6	EAF or EAF-ESR			E 15CDV6 ~14CrMoV6 9	Airbus ZBF1109, ZBF301438
1.7765 ~	<div><div>BÖHLER</div><div>V361</div><div></div></div>	E32CDV13	VIM-VAR			E32CDV13	Eurocopter ASNA 6128*, ANSA6123*
1.8523	<div><div>BÖHLER</div><div>V358</div><div></div></div>	E40CDV12	EAF-VAR			E40CDV12	
2.4632	<div><div>BÖHLER</div><div>L090</div><div></div></div>	Alloy 90	VIM-VAR	N07090	B637	NCK20TA NiCr20Co18Ti	MTU MTS 1042-2*
2.4654	<div><div>BÖHLER</div><div>L303</div><div></div></div>	Waspaloy	VIM-VAR	N07001	B637	NC20K14 NiCr19Co14MoTi	Snecoma DMD 0426-22** on request
2.4665	<div><div>BÖHLER</div><div>LHX</div><div></div></div>	Alloy X	VIM-ESR	N06002	B572	NC22FeD	GE B50TF31-A Snecoma DMD 491-23 ** on request
2.4668	<div><div>BÖHLER</div><div>L718</div><div></div></div>	Alloy 718	VIM-VAR	N07718	B637	NiCr19NbMo NC19FCNb	Boeing D1 4426 (PC696)* GE B50TF15 A/D/E; C50TF6 only melting process and chemistry, spec is for forged parts; B50A809* Goodrich AMS5662* MTU MTS 1424-1*, MTS 1424-3* P&W PWA-S-5662 Cl.2, PWA-S-5663 Cl.2 Snecoma DMD 424-22 ** on request
2.4856	<div><div>BÖHLER</div><div>L625</div><div></div></div>	Alloy 625	VIM-ESR	N06002	B446-03 G1 B564-06A	NiCr22Mo9Nb NC22DNb	Honeywell EMS 55425P cond B Snecoma DMD 491-23 ** on request

Grades on stock

SELECTION ACCORDING
TO AMS

AMS	BÖHLER grade	Market grade	Melting route	UNS	ASTM	Others	Industry specifications
5629	<div><div>BÖHLER</div><div>N709</div><div></div></div>	13-8 Mo	VIM-VAR	S13800	A564	EZ3CNDa 13-8 X3CrNiMoAl13-8-2 EN 3357 EN 3358	Airbus ZBF1109, ZBF301438, IPSWL1.4534.4-01, ABS 5442C, ABS 5259A, IPS 01-04-004 Bombardier EMCM-001-1013 Liebherr LAT1-9048
5643	<div><div>BÖHLER</div><div>N700</div><div></div></div>	17-4 PH	EAF	S17400	A564	Z6CNU17.04 X5CrNiCuNb17 4 4	Boeing DMS QPL 2201, AMS 5643 P&W CPW-S-5643 Snecoma DMD 229-20*
5646	<div><div>BÖHLER</div><div>A750</div><div></div></div>		EAF			X5CrNiNb18-10 Z6CNNb1810	Airbus ZBF1109, ZBF301438 Boeing DMS QPL 2201
5659	<div><div>BÖHLER</div><div>N701</div><div></div></div>	15-5 PH	EAF-VAR	S15500	A564	EZ5CNU15.15 X5CrNiCu15.05 EN 2815 EN 2817	Airbus/Eurocopter ASNA 3294, ASNA 3297, ASNA 6116, ABS 5750*, ABS 5455*, IPS 01-04-003-02* Aircelle HMMDM0022 Boeing D1 4426 (PC660)* Bombardier EMCM-001-1013 Goodrich_AMS5659* Liebherr LAT 1-9037
5659	<div><div>BÖHLER</div><div>N701AMS</div><div></div></div>	15-5 PH	EAF-VAR		A564	EZ5CNU15.15 X5CrNiCu15.05	Liebherr LAT 1-9037 Cond A; only AMS5659
5666	<div><div>BÖHLER</div><div>L625</div><div></div></div>	Alloy 625	VIM-ESR	N06002	B446-03 G1 B564-06a	NiCr22Mo9Nb NC22DNb	Honeywell EMS 55425P cond B Snecoma DMD 491-23 ** on request
5719	<div><div>BÖHLER</div><div>T552</div><div></div></div>	Jethete	EAF or EAF-ESR	S64152		Z12CNDV12	GE C50TF68 Snecoma DMD 0242-20 Turbomeca AMS5719*
5754	<div><div>BÖHLER</div><div>LHX</div><div></div></div>	Alloy X	VIM-ESR	N06002	B572	NC22FeD	GE B50TF31-A Snecoma DMD 491-23 ** on request
5773	<div><div>BÖHLER</div><div>T671SB</div><div></div></div>	Custom 450	EAF-ESR				
5829	<div><div>BÖHLER</div><div>L090</div><div></div></div>	Alloy 90	VIM-VAR	N07090	B637	NCK20TA NiCr20Co18Ti	MTU MTS 1042-2*
5898	<div><div>BÖHLER</div><div>N360</div><div></div></div>	X30	EAF-ESR			X30CrMoN15-1	FAG FL-LA2486 1SX
6278	<div><div>BÖHLER</div><div>R350</div><div></div></div>	M50 Nil	VIM-VAR			E13DCNV40	GE B50TF211*
6414	<div><div>BÖHLER</div><div>V124SC</div><div></div></div>	4340	EAF-ESR or EAF-VAR	G43400		SAE 4340 ~40NiCrMo6 ~E40NCD7	Agusta 199-20-007 Bombardier EMCM-001-1013
6444	<div><div>BÖHLER</div><div>R100</div><div></div></div>	52100	EAF-VAR or VIM-VAR			100Cr6 E100C6	
6481	<div><div>BÖHLER</div><div>V361</div><div></div></div>	E32CDV13	VIM-VAR			E32CDV13	Eurocopter ASNA 6128*, ANSA6123*
6491	<div><div>BÖHLER</div><div>R250</div><div></div></div>	M50	VIM-VAR			E80DCV40	GE C50TF56* P&W PWA793*,CPW 378* Snecoma DMD119-20*
6512	<div><div>BÖHLER</div><div>V250AMS</div><div></div></div>	Maraging 250	VIM-VAR			EZ2NKD18-8-5	Liebherr LAT 1-9018
6514	<div><div>BÖHLER</div><div>V300</div><div></div></div>	Maraging 300	VIM-VAR			EZ2NKD18 ~X2NiCoMo18-9-5	
5618 5630	<div><div>BÖHLER</div><div>N695</div><div></div></div>	440C	EAF or EAF-VAR	S44004		X105CrMo17 X102CrMo17 Z100CD17	
5622 5643	<div><div>BÖHLER</div><div>N700</div><div></div></div>	17-4 PH	EAF-VAR		A564	EZ6CNU17.04 X5CrNiCuNb17 4 4	Airbus ZBF1109, ZBF301438 ; IPSWL1.4548 Alenia P19X316
5662 5663	<div><div>BÖHLER</div><div>L718</div><div></div></div>	Alloy 718	VIM-VAR	N07718	B637	NiCr19NbMo NC19FCNb	Boeing D1 4426 (PC696)* GE B50TF15 A/D/E; C50TF6 only melting process and chemistry, spec is for forged parts; B50A809* Goodrich AMS5662* MTU MTS 1424-1*, MTS 1424-3* P&W PWA-S-5662 Cl.2, PWA-S-5663 Cl.2, Snecoma DMD 424-22 ** on request
5704 5706 5707	<div><div>BÖHLER</div><div>L303</div><div></div></div>	Waspaloy	VIM-VAR	N07001	B637	NC20K14 NiCr19Co14MoTi	Snecoma DMD 0426-22** on request
5731 5732	<div><div>BÖHLER</div><div>T200</div><div></div></div>	A286	EAF-ESR	S66286	B637	EnZ6NCT25 EN2303	Snecoma DMD 0274-22 Turbomeca AMS 5732*, MSRR 6688* Rolls Royce MSRR 6531

Grades on stock

EXPERTISE IN ALL MATERIAL MATTERS

Main System Approvals

» TÜV Süd EN 9100:2016, AS 9100D

Jet Engines

» GE Aviation	S1000
» ITP	AS9100
» MTU	MTV
» NHBB	AS9100
» Pratt & Whitney	LCS/MCS
» Rolls Royce	SABRE
» SAFRAN	QDR-01 / GRP-0125
» SKF Aeroengines	IHA-0064

Air Frame

» Leonardo	AQM-002, A/0698
» Airbus Germany	QVA-V06-02-00
» Airbus UK Ltd.	AUK/SA/001-3 / 228415
» BAE Systems (operations) Ltd.	BAE/AG/QC/SC1 Parts 1 to 7
» BAE Systems Regional Aircraft	RALOA/00503/3 Appendix 1
» BOEING	D1-4426
» Bombardier Aerospace	EMCM001, Code 1013
» Gulfstream	SQAR - 0003
» United Technologies	ASQR-01
» Hawker Beechcraft Corp.	Code HBIFSAS/Part3/0815
» Korean Air	KQMSS-A-05-022
» Safran Landing Systems	GRP 0087
» Westland Helicopters	code V08122
» Spirit Aerosystems (Europe)	AERO-ALL-QU-SC-ALL-125

Laboratory Approvals

» NADCAP	Chemical, Mechanical, Corrosion Testing, Metallography and Hardness, Heat treatment
» GE Aviation	S400
» Pratt & Whitney	LCS/MCS MCL F17
» SAFRAN	FAL n°310 acc. PRO 0430
» Rolls Royce	MSRR 9951
» Airbus France	MM 049
» BOEING	D1-4426

NDT Approvals

» NADCAP	AMS-STD 2154
» GE Aviation	P3TF34, P3TF15
» Pratt & Whitney	SIM 14, SIS 45
» Pratt & Whitney, Canada	CPW 382
» SAFRAN	DMC0022 / Pr-5125
» Rolls Royce	RRP 58002
» Gulfstream	GAMPS 9102
» BOEING	D1-4426



METALLURGICAL COMPETENCE SINCE 1870



BÖHLER AMPO TECHNICAL DATA

We offer powders with the right properties for every application and printing technology. In our global development and testing center we produce test objects with 3D printing in order to acquire experience and explore new application areas for additive manufacturing of components.

BÖHLER AMPO grade	Particle size distribution*			
	15 - 45 µm (e.g. laser powder bed fusion)		45 - 150 µm (e.g. direct laser deposition)	
	Flowability* [s]	Apparent density* [g/cm³]	Flowability* [s]	Apparent density* [g/cm³]
BÖHLER W360 AMPO	17	4.01	19	3.61
BÖHLER M789 AMPO	4.80**	3.69	18	3.92
BÖHLER L625 AMPO	< 22	3.80	< 19	3.80
BÖHLER L718 AMPO	< 18	3.96	< 21.5	3.50
BÖHLER N700 AMPO	< 19	3.96	< 21.5	3.40
BÖHLER W722 AMPO	< 18	3.90	< 22.0	3.30

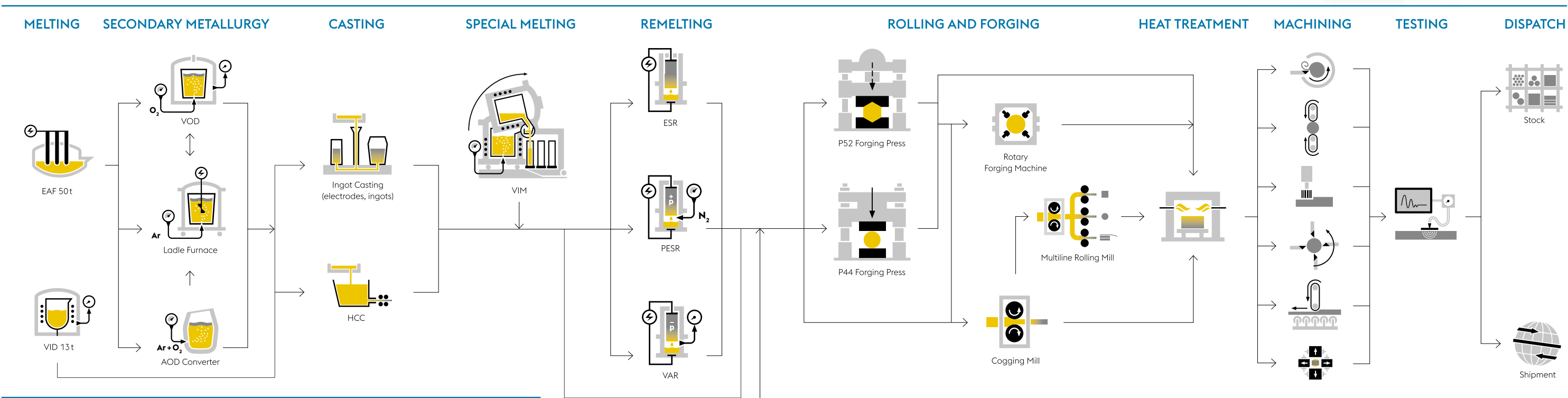
* Measurement of particle size distribution is based on ISO 13322-2 (Dynamic image analysis methods);
Flowability and apparent density are based on DIN EN ISO 4490 resp. DIN EN ISO 3923-1
and correspond to typical measured values.

** Data measured with Carney flowmeter ASTM B964 and correspond to typical measured values.

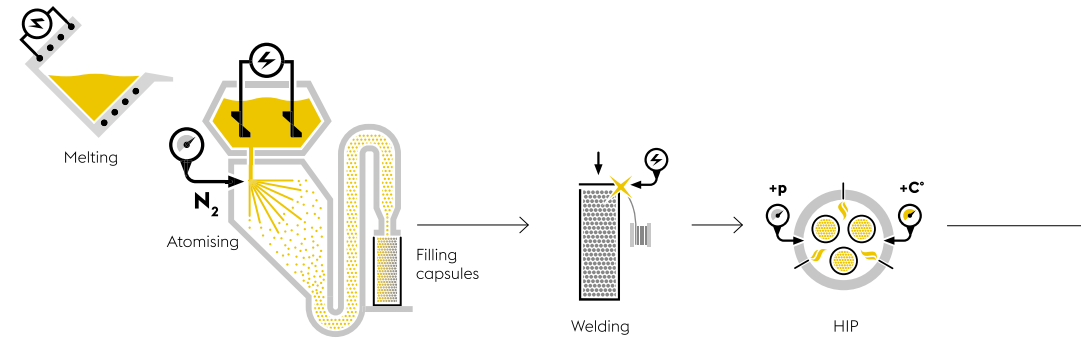
TRENDSETTING TECHNOLOGIES FOR HIGHEST METALLURGICAL PERFORMANCE



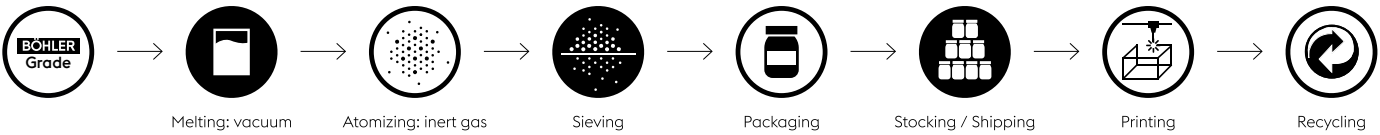
FLOW OF MATERIAL



POWDER METALLURGY



AMPO





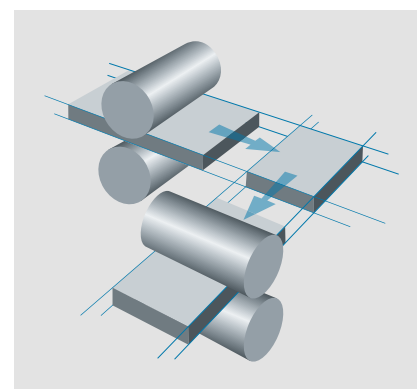
Duo III



Heat treatment furnace



Water jet cutting unit



Cross rolling technology

QUALITY IS BEARING A NAME

voestalpine BÖHLER Bleche

SPECIALIZED IN MANUFACTURING SINGLE ROLLED SHEETS, PLATES AND BLANKS FOR THE AEROSPACE INDUSTRY.

In combination with our cross-rolling technology, we are able to support you with a homogenous product having excellent material properties.

THE DISTINCT ADVANTAGE – CROSS-ROLLING

WE RELY ON OUR STATE OF THE ART TECHNOLOGY AND EXPERTISE TO PRODUCE PREMIUM MATERIALS.

The main advantage of the cross-rolling technique is the uniform microstructure after heat treatment which creates excellent mechanical-, technological- and physical properties in the longitudinal and transverse direction.



SPECIAL ALLOYS AND TITANIUM

BÖHLER provides the materials that aerospace engineers need – in the grade and dimension they want – together with lowest order Quantities.

GRADES, STANDARDS, CUSTOMER SPECIFICATIONS & APPROVALS

Type of alloy	BÖHLER grade	Market Grade	Standards				Industry Specifications
			AMS	W Nr. UNS	BS	Others (AIR)	
Austenite	BÖHLER A700	Alloy 321	5510	1.4544	S524 S526		
	BÖHLER A750	Alloy 347	5512		S525 S527		
Nickel Base	BÖHLER L625	Alloy 625	5599				
Martensite	BÖHLER N100	Alloy 410	5504				CCTLA327
	BÖHLER N700	17-4 PH	5604	1.4548		Z5CNU17 X5CrNiCuNb 17 4 4	DMD229-21, CCTLA206
	BÖHLER N701	15-5 PH	5862			EZ5CNU15.05 X5CrNiCu15.05	ASNA6116, ASNA3297, BMS7-240
	BÖHLER N710	Alloy FV520S			S532 S533		DEF STAN95-16, Annex B
	BÖHLER N719	13-8 Mo	5864				IGC04.31.226
	BÖHLER N750	17-7 PH	5528	1.4564			

Other grades on request

GRADES, STANDARDS, CUSTOMER SPECIFICATIONS & APPROVALS

Type of alloy	BÖHLER grade	Market Grade	Standards				Industry Specifications
			AMS	W Nr. UNS	BS	Others (AIR)	
Creep Resisting	BÖHLER T200	Alloy A286	5525	1.4943 1.4944		Z6NCT25	ASNA6029, CCTLA78, DMD275-23
	BÖHLER T552SG	Jethete M152		1.4933 1.4939	S538	Z12CNDV12	MSRR6504, DMD237-21, CCTLA125
	BÖHLER T555	Alloy FV607					MSRR6514
	BÖHLER T670	Alloy FV520					DEF STAN95-16, Annex A, BACM8, ABM7-1057
Heat Treatable	BÖHLER V330SH	Alloy 4130	6350 6345				RS130
	BÖHLER V340SB			1.7214	S534 S535	25CD4S	AIR9160, DMD174-21
	BÖHLER V354			1.7734		15CDV6	AIR9160, ASNA3100, ASNA3102, CCTLA081, DMD172-21
Maraging	BÖHLER V720	Maraging 300		1.6354			
	BÖHLER V721	Maraging 250	6520	1.6359			

Other grades on request

GRADES, STANDARDS, CUSTOMER SPECIFICATIONS & APPROVALS

Type of alloy	BÖHLER grade	Market Grade	Standards				Standards
			AMS	W Nr. UNS	BS	Others (AIR)	
Titanium	BÖHLER L512	Grade 2	4902	3.7035			ASTM B265
	BÖHLER L531	Grade 5	4911	3.7165			ASTM B265
	BÖHLER L533	Grade 23	4907	3.7165			ASTM B265

Other grades on request

Grades on stock

CUSTOMERS SATISFACTION IS OUR GOAL

System Approvals

ISO9001

EN9100

ISO14001

ISO50001

OHSAS 18001

ISO 17025

Process Approvals

NADCAP for Heat Treating,
Material Testing and
Non Destructive Testing

Customer Approvals

Airbus

All Metal Services

BAE-Systems

Boeing

Gulfstream

Rolls-Royce

Safran Group

Spirit AeroSystems (Europe) Limited



TAILOR MADE FOR YOUR NEEDS

Dimensions hot rolled

Width max. 2,000 mm

Length max. 7,000 mm

Thickness 2.0 mm up to 90 mm

Weight max. 3,000 kg

Dimensions cold rolled

Width max. 1,350 mm

Length max. 5,000 mm

Thickness 0.8 mm up to 6.0 mm

Stated figures are guide values, special requirements on request.

Edge finish

Shear cut

Laser cut

Cold sawn

Plasma cut

Water jet cut

Surface finish

As rolled

Shot blasted

Pickled

Ground

Milled

Minimum order quantities

Standard alloys (output of one slab)

steel 600 – 3,000 kg

Ni-base-alloys 800 – 2,200 kg

Titanium 600 – 1,100 kg

Special alloys (output of one melt)

VID 6 – 8 to

EAF-VOD 25 – 35 to

VIM (Ni-base-alloys) 5 alt. 10 to

Minimum order quantities for other melting routes on request.



Plasma cutting unit



Laser cutting unit



Water jet cutting unit